



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship JUNE 6
D2282-3

Job Sheet 176781



Part No: D2282-3

Job Qty: 40 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		5/11/18	0.00	0.00	Start Up Machining		<i>VHS 18/5/15</i>
100	Hardinge	40 pcs		5/11/18	0.01	1.26	Hardinge		<i>VHS 18/5/15</i>
120	QC	40 pcs		5/11/18	0.00	0.00	QC8		<i>7/2 18/05/16</i>
130	Packaging	40 pcs		5/11/18	0.00	0.00	Packaging3		
140	QC21-SA	40 Ea		5/11/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA188

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION : WA002

D42
21 MAY 17 2018
9-59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	7.9160 ft (.1979 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	8	59	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	2.375Inches + 0.000 - 0.020	2.375 2.355		

Plex 5/1/18 8:22 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		

Container No: S071683

Part: D2282-3

Job No: 176781

Serial No/Batch: S071683

Revision: _____

Inspector: _____

Date: 05/18/18

FAULT CATEGORY

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Mislabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

Past Expiry Date ☐ Misidentified ☐	Manufacturing Process ☐ Past Due ☐	Improvement ☐ Marks/Chatter ☐	Instructions Incomplete/Unclear ☐ Drill Holes ☐	OTHER : _____
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